



| Parts List | | | | | | |
|------------|-------|-----------|---------------------------------|-----|----------------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 737 | 811565 | PISTON/PISTON PIN | 8 | (STANDARD) 454 MAGNUM GM | |
| 1 | 737 | 811603 | PISTON/PISTON PIN | AR | (.030 O.S.) 454 MAGNUM GM CO | 5 |
| 2 | 39 | 823098 | PISTON RING | 8 | (STANDARD) 454 MAGNUM GM | |
| 2 | 39 | 823099 | PISTON RING (.030 O.S.) | AR | 454 MAGNUM GM CODE #3UA | 5 |
| 1 | 737 | 827653 | PISTON/PISTON PIN | 8 | (STANDARD) 454 MAGNUM GM | |
| 1 | 737 | 827654 | PISTON/PISTON PIN | AR | (.030 O.S.) 454 MAGNUM GM CO | 5 |
| 2 | 39 | 827651 | PISTON RING | 8 | (STANDARD) 454 MAGNUM GM | |
| 2 | 39 | 827652 | PISTON RING | AR | (.030 O.S.) 454 MAGNUM GM CO | 5 |
| 1 | 737 | 821090 | PISTON/PISTON PIN | 8 | (STANDARD) GM CODE #2FJ, 3F | |
| 1 | 737 | 817412 | PISTON/PISTON PIN | AR | (.032 O.S.) (502 MAGNUM) GM CO | 5 |
| 2 | 39 | 821091 | PISTON RING | 8 | (STANDARD) GM CODE #2FJ, 3F | |
| 2 | 39 | 817413 | PISTON RING | AR | (.032 O.S.) GM CODE #2FJ, 3FJ, & | 5 |
| 1 | 737 | 827664 | PISTON/PISTON PIN | 8 | (STANDARD) GM CODE #4HJ & ! | |
| 1 | 737 | 827665 | PISTON/PISTON PIN | AR | (.030 O.S.) (502 MAGNUM) GM CO | 5 |
| 2 | 39 | 827660 | PISTON RING | 8 | (STANDARD) GM CODE #4HJ & ! | |
| 2 | 39 | 827661 | PISTON RING | AR | (.030 O.S.) GM CODE #4HJ & 5H. | 5 |
| 3 | 23 | 818473 | BEARING SET (STANDARD) | 1 | | |
| 3 | 23 | 818474 | BEARING SET (.001 U.S.) | AR | | 5 |
| 3 | 23 | 818475 | BEARING SET (.002 U.S.) | AR | | 5 |
| 3 | 23 | 818476 | BEARING SET (.010 U.S.) | AR | | 5 |
| 3 | 23 | 818477 | BEARING SET (.020 U.S.) | AR | | 5 |
| 4 | 17 | 35312 | DOWEL PIN (1/4 IN. DIA.) | 1 | | |
| 5 | 26 | 811554 | OIL SEAL | 1 | | 3,4 |
| 6 | 230 | 811561 | FLYWHEEL | 1 | | |
| 7 | 10 | 49845 | SCREW | 6 | | |
| 8 | | 18311A17 | COUPLING | 1 | | |
| 9 | 10 | 14883 | SCREW | 6 | | |
| 10 | 12 | 20572 | WASHER | 6 | | |
| 11 | 22 | 49099 | GREASE FITTING | 2 | | |
| 12 | 614 | 9641 | CONNECTING ROD | 8 | | |
| 13 | 10 | 19234 | BOLT | 16 | | |
| 14 | 11 | 58056 | NUT | 16 | | |
| 15 | 23 | 85726 | BEARING UNIT (STANDARD) | 8 | | |
| 15 | 23 | 85727 | BEARING UNIT (PAIR - .001 U.S.) | AR | | 5 |
| 15 | 23 | 85728 | BEARING UNIT (PAIR - .002 U.S.) | AR | | 5 |
| 15 | 23 | 85691 | BEARING UNIT (PAIR - .010 U.S.) | AR | | 5 |
| 15 | 23 | 85729 | BEARING UNIT (PAIR - .020 U.S.) | AR | | 5 |
| 16 | 429 | 811552 | CRANKSHAFT | 1 | (454 MAGNUM) | |
| 16 | 429 | 811550 | CRANKSHAFT | 1 | (502 MAGNUM) | |
| 17 | 28 | 811558 | KEY | 1 | | |
| 27 | | 811572A94 | GASKET SET OVERHAUL | 1 | (454 MAGNUM) | |